

# **BREAKING DOWN THE 2021 CEMS CODE**

Effects of Monitoring Plans, Certification, and Recertification  
Requirements and Subsequent Reporting Implications

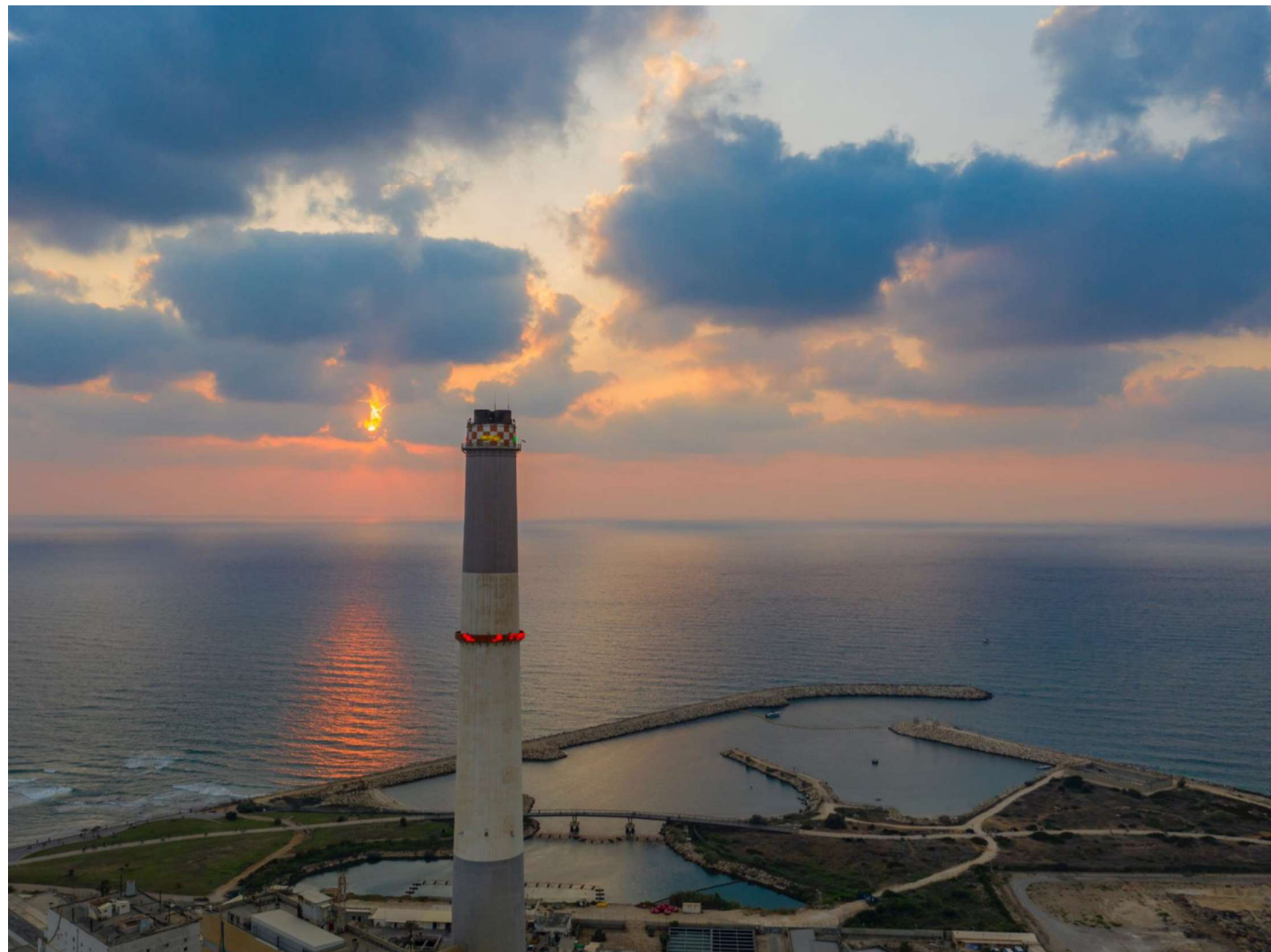
Presented by Pierce Baker,  
Director of Regulatory Compliance



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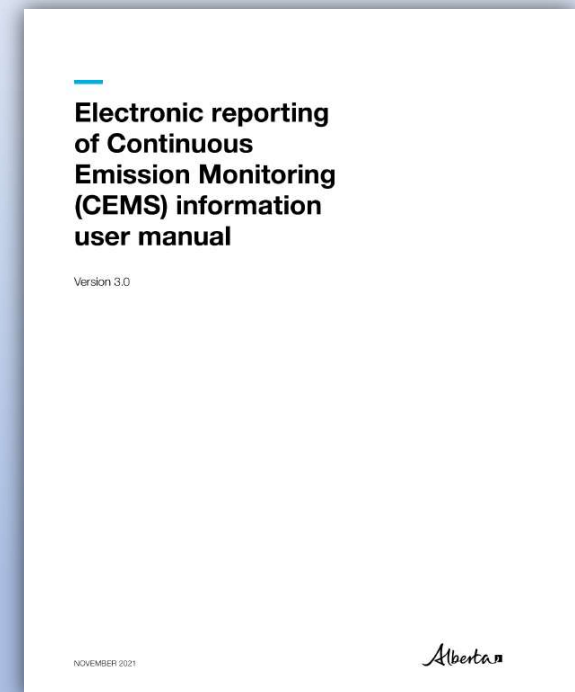
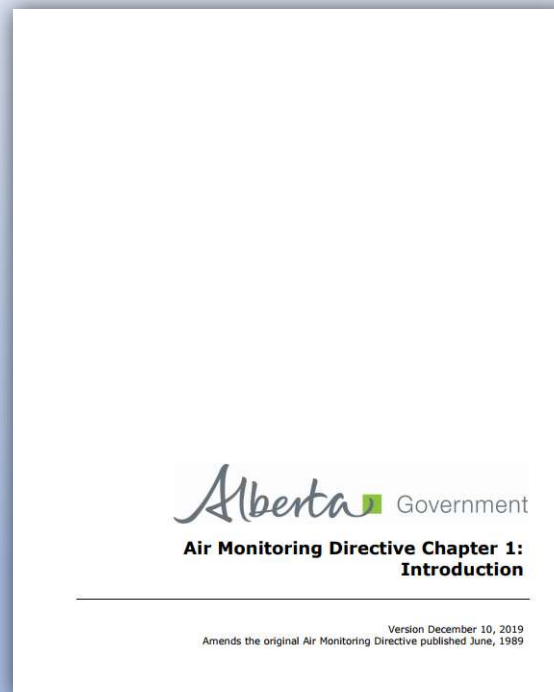
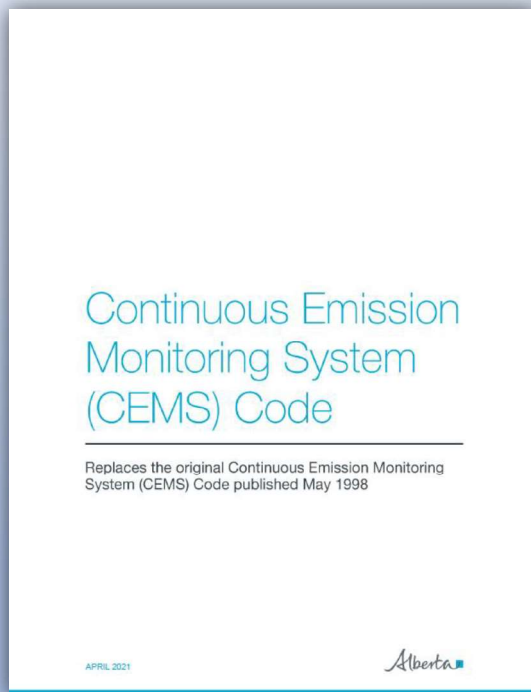
## Key Topics

- What is the CEMS Code?
- Monitoring Plans
- Certification & Recertification Requirements
- Reporting Requirements
  - AMD Notification
  - Electronic Reporting



# Overview (Regulatory Requirements)

## Overview of Alberta Regulatory Documents in regard to Continuous Emission Monitoring

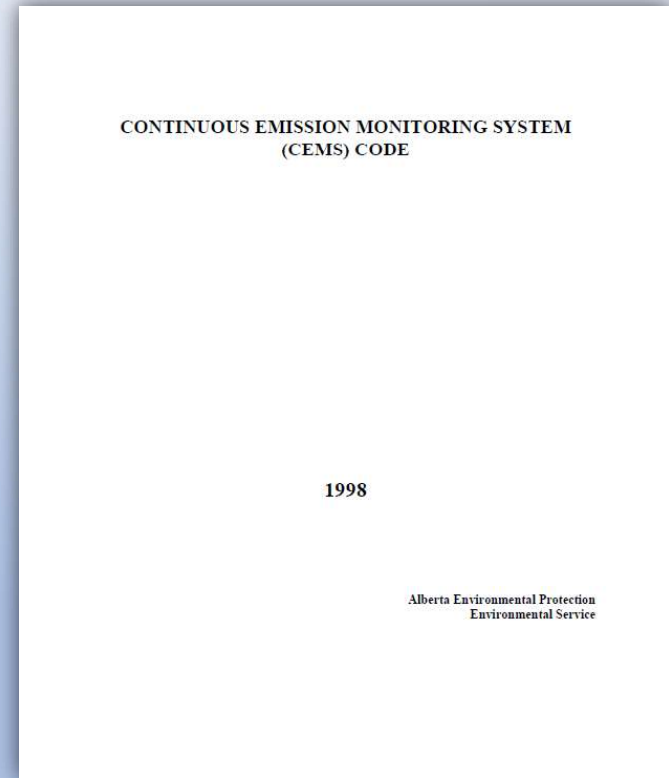


# CEMS Code General Overview

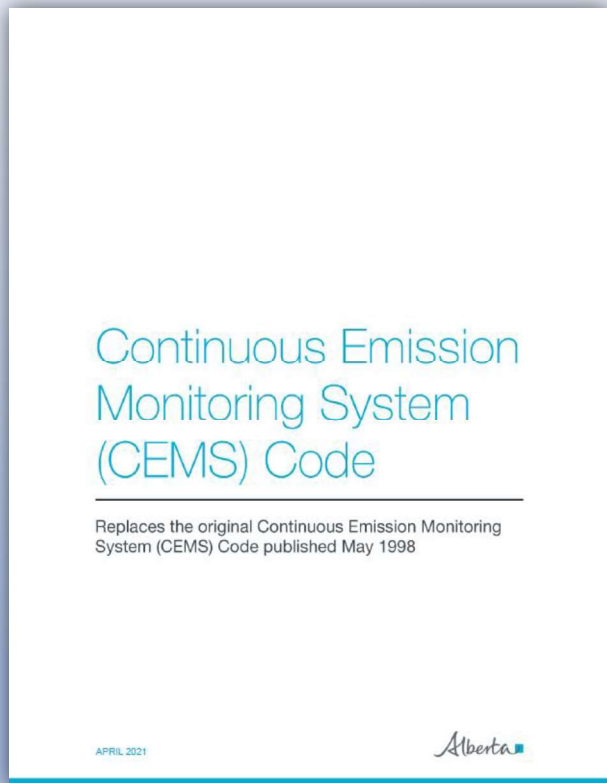
## The CEMS Code

**Focus:** *requirements for the installation, certification, operation, and maintenance of continuous emission monitoring systems.*

- These requirements ensure effective measurement, recording, and standardized reporting of specified emissions and other parameters.
- The CEMS Code is largely based on methodologies developed and used by both the U.S Environmental Protection Agency (EPA) and Environment Canada.



# 2021 Alberta CEMS Code



## The 2021 CEMS Code

- Supersedes the 1998 CEMS Code
- Monitoring Plan Structure
  - Section 2.0
- Certification Requirements
  - Section 5.1 & 6.1
- Recertification Requirements
  - Section 5.2 & Table 4
- Reporting Requirements
  - Chapter 9 of the Air Monitoring Directive (AMD)
  - Section 5.2, Clause 5.2-D

# Monitoring Plans

**2021 CEMS Code Changes:** Must be submitted 90 days prior to NEW CEMS installation

## What is a “New CEMS”

A new CEMS installation refers to no existing CEMS in place and therefore no monitoring plan history).

Examples: New source installations or complete replacement of source. Both instances involve new sources with no monitoring plan history.

## How do Existing and Legacy CEMS fit in?

Industrial operations with existing CEMS are not required to submit or resubmit a monitoring plan.

Example: Legacy facility operating prior to the implementation of the 1998 CEMS Code.



# New CEMS Certification

- 2021 CEMS Code Changes:**  
 Certification required within 120 unit operating days or 180 consecutive calendar days (whichever occurs first) from date of first emissions
- 2021 CEMS Code Changes:**  
 Must use EPA certified gases for 7-day calibration drift test
- 2021 CEMS Code Changes:**  
 Flow correlation or correction factor must be established prior to, or at certification
- Certification Requirements:**  
 Stipulated within Section 5.1.1  
 Must also meet performance specifications stipulated in Section 6.1

**Table 5 Minimum performance specifications for typical gas analyzers**

Analyzer	Linearity	Relative accuracy <sup>a</sup>	Bias	Zero drift – 24 hr	Span drift – 24 hr	Availability per month
Sulphur dioxide	$\leq \pm 2.0\%$ of FS	$\leq \pm 10.0\%$ <sup>b</sup>	$\leq \pm 5.0\%$ of FS	$\leq \pm 2.5\%$ of FS	$\leq \pm 5.0\%$ of FS	$\geq 90.0\%$
Nitrogen oxides	$\leq \pm 2.0\%$ of FS	$\leq \pm 10.0\%$ <sup>b</sup>	$\leq \pm 5.0\%$ of FS	$\leq \pm 2.5\%$ of FS	$\leq \pm 5.0\%$ of FS	$\geq 90.0\%$
Carbon monoxide	$\leq \pm 2.0\%$ of FS	$\leq \pm 10.0\%$ <sup>b</sup>	$\leq \pm 5.0\%$ of FS	$\leq \pm 2.5\%$ of FS	$\leq \pm 5.0\%$ of FS	$\geq 90.0\%$
Oxygen	$\leq \pm 0.5\%$ O <sub>2</sub> absolute	$\leq \pm 10.0\%$ or $\leq 1\%$ O <sub>2</sub> <sup>c</sup>	$\leq \pm 5.0\%$ of FS	$\leq \pm 0.5\%$ O <sub>2</sub> absolute	$\leq \pm 0.5\%$ O <sub>2</sub> absolute	$\geq 90.0\%$
Carbon dioxide	$\leq \pm 0.5\%$ CO <sub>2</sub> absolute	$\leq \pm 10.0\%$ or $\leq 1\%$ CO <sub>2</sub> <sup>c</sup>	$\leq \pm 5.0\%$ of FS	$\leq \pm 0.5\%$ CO <sub>2</sub> absolute	$\leq \pm 0.5\%$ CO <sub>2</sub> absolute	$\geq 90.0\%$
Total reduced sulphur	$\leq \pm 5.0\%$ of FS	$\leq \pm 20.0\%$ or $\leq \pm 2$ ppm absolute average difference <sup>c</sup>	$\leq \pm 5.0\%$ of FS	$\leq \pm 5.0\%$ of FS	$\leq \pm 5.0\%$ of FS	$\geq 90.0\%$
Hydrogen sulphide	$\leq \pm 5.0\%$ of FS	$\leq \pm 20.0\%$ or $\leq \pm 2$ ppm absolute average difference <sup>c</sup>	$\leq \pm 5.0\%$ of FS	$\leq \pm 5.0\%$ of FS	$\leq \pm 5.0\%$ of FS	$\geq 90.0\%$

<sup>a</sup> Relative accuracy performance specifications apply to gas concentration only (i.e., units of the analyzer).

<sup>b</sup> Alternative relative accuracy performance specification is given in 6.1-D (only applicable when 6.1-C is met).

<sup>c</sup> Meeting either specification is adequate.

Example: New source with no prior certification



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# CEMS Recertification

- **2021 CEMS Code Changes:**  
Addition of the major components replacement table
- **2021 CEMS Code Changes:**  
Changes to CEMS generally require recertification
- **2021 CEMS Code Changes:**  
Recertification period = 90 days

## Major Component Replacement

- Defined in Clause 5.2-A as being any item listed in Table 4
  - Impair the performance of the system
  - Impact the accuracy of measured or recorded readings

## Performance Testing Requirements

- The minimum testing requirements in Table 4
  - As specified by the Manufacturer, and outlined in the QAP

Example: Non like for like analyzer replacement.

**Table 4 Performance testing for major component replacement and recertification**

Major component replacement or change	Testing requirement
Permanently replace gas analyzer, flow analyzer or temperature sensor with like-kind	CGA (alternate biannual audit or RATA if CGA is not possible)
Permanently replace gas analyzer, flow analyzer or temperature sensor, not like-kind	Recertification: RATA, CGA, full OTP, 7-day calibration drift test
Change to critical orifice size, path length, probe or system optics	Recertification: RATA, CGA, full OTP, 7-day calibration drift test
Change in flow analyzer correction factor (coefficient) or correlation equation of $> \pm 5\%$ annually (see 5.1-J)	Flow RATA for diagnostic purposes
Change in system design, locations, elevations (e.g., analyzer location or measurement path)	Recertification: RATA, CGA, full OTP, 7-day calibration drift test
Change in process or operations, change to source or equipment, that could change emission profile, effluent composition or gas/flow stratification	Recertification: RATA, CGA, full OTP, 7-day calibration drift test
Third party short-term continuous monitoring operated for $> 720$ hours (see Section 8.0)	Recertification: RATA, CGA, full OTP, 7-day calibration drift test
Following source offline or shut down of $> 180$ days	Recertification as soon as possible: RATA, CGA, full OTP, 7-day calibration drift test



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## Certification vs Recertification

- **2021 CEMS Code Changes:**  
Replacement with a like-kind analyzer does not require recertification
- **2021 CEMS Code Changes:**  
Existing CEMS completely replaced = certification

### Certification

- Changes to CEMS monitoring principles  
Example: Switching from in-situ to extractive dilution
- Must use EPA Protocol Gases

### Recertification

- Able to use CEMS internal drift checks (if system capable)



## Reporting Requirements

- **2021 CEMS Code Changes:**  
CEMS certification requires no additional reporting (no certification report)
- **2021 CEMS Code Changes:**  
AMD notification is submitted within 30 days following recertification

### **AMD Notification Template Requirements:**

- Summary of changes made to require recertification  
Example: Source down for greater than 180 days
- Listing of any changes made from the original monitoring plan\*

\*Note: If no existing monitoring plan is available for the CEMS, notification should document the current state of the CEMS → Providing a baseline for future changes



# Electronic Reporting Requirements

- **2021 CEMS Code Changes:**  
Exemption of up to two months of CEMS availability for pre-planned analyzer replacement
- **2021 CEMS Code Changes:**  
New codes for electronic reporting

## **CEMS Availability Exemption:**

- Clause 3.4-K allows for two consecutive months of availability exemption, provided;
- Pre-planned analyzer replacement completed in 30 days or less
- Availability is still reported

## **CEMS User Manual Updates**

- CLA coding for CEMS availability when following Clause 3.4-K
- RCP coding for the recertification period



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# Summary

- **2021 CEMS Code Summary:**  
Code nuances can surface with many situations

## What Can Go Wrong?

- Using internal check cycle for 7 day drifts during a certification
  - need EPA Protocol gas
- Improper coding of electronic data leading to availability contraventions
  - CEMS does not produce quality-assured data until recertification is completed
- Failure to meet timeframe
  - Improper understanding of timeframes required for activities





# QUESTIONS?

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